



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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T-8816968003
Job Sheet 190175



Part No: T-8816968003

Job Qty: 2 pcs

Part Name: Clear Tube



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/5/19

Today PLS

Job Tracking No:

Due Date: 2/5/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG T-8816968000 Rev 5 IPP Rev A 18.02.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Conventional Lathe - 1	2 pcs	2/5/19	2/5/19	0.00	0.50	Conventional Lathe - 1		<i>19-2-6</i>
							Conventional Lathe - 2		
120	QC 2	2 pcs	2/5/19	2/5/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		



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CANADA
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www.dartaerospace.com

Container No: S151121



Part: T-8816968003

Job No: 190175

Serial No/Batch: S151121

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 02/06/19

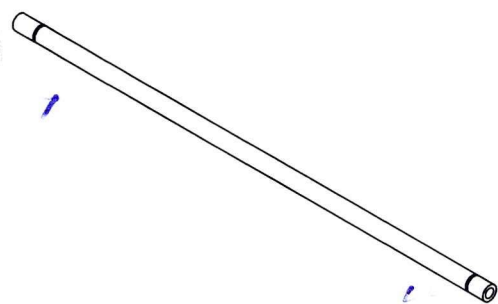
130	QC 8	2 pcs	2/5/19	0.00 0.00	QC 2 - 8	
					QC 2 - 66	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 38	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	13 - 19-02-00
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
131	Small Fab - 2 - B4B	2 pcs	2/5/19	0.00 0.40	Small Fab - 1 - B4B	DAS FEB 06 2019
					Small Fab - 2 - B4B	58
					Small Fab - 3 - B4B	9-89
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
132	QC 5	2 pcs	2/5/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 38	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	DAS 28 9-89
140	Packaging 3-1 - Stock - B4B	2 pcs	2/5/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS
					Packaging 3 - 6 - B4B	28
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	

				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B					
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				Packaging 3 - 36 - B4B					
				150 QC 21 - SA	2 pcs	2/5/19	0.00 0.00	QC 21 - SA - 21	DAS FEB 06 2019
								QC 21 - SA - 70	21
								QC 21 - SA - 53	9-85
				Part Op 110 - Conv-1 Lathe (Manufacture as per dwg) 1-Machine as per DWG. DWG REV: _____ 2-Deburr Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 131 - (Small Fab) Fill grooves with black paint 132 - (QC5- Inspect part completeness to step on W/O) 140 - (Identify as per dwg & Stock Location: _____) 150 - (QC21- Final Inspection - Work Order Release)					
				Job BOM					
				Part / Item	Component Name	Quantity	Operation	Container	
				8532K14	Clear Tube	3.6000 ft (1.8 ea)	110-Conventional Lathe - 1		
				Job Allocations					
				Operation	Component Part	Required	Inventory	Allocated	
				110-Conventional Lathe - 1	8532K14	4	4	0	
				Part Specifications					
Specifications could not be found.									

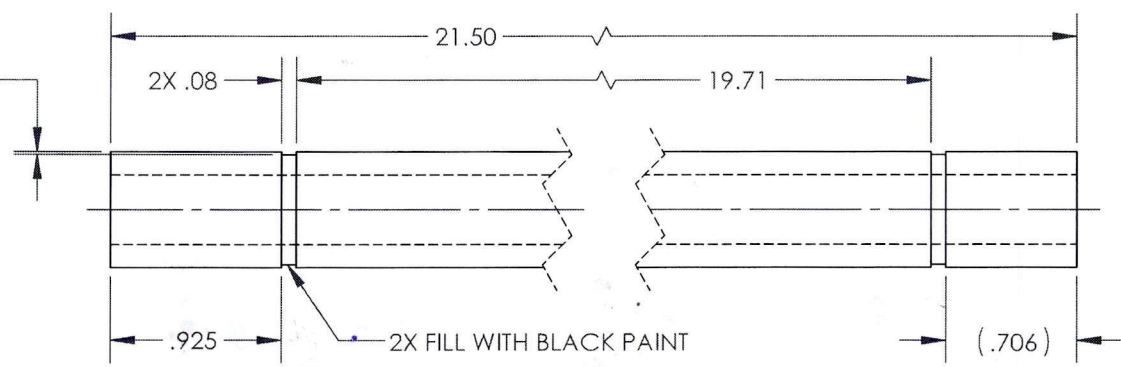
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5	14-0171	T-8816968003 CH'D DIMS WAS Ø.394 IS (Ø.375), WAS Ø.551 IS (Ø.625).	10/8/2014	DPD	JAG

19075

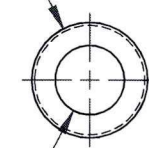


2X ∇ .016 RADIUS
OR SQUARE CUT



(Ø.63)

(Ø.375)



T-8816968003

CLEAR TUBE

DART AEROSPACE	
TITLE FUEL INJECTION PERMEABILITY TESTER	
DWG NO. T-8816968000	REV 5
MAT'L ACRYLIC	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH
SCALE 1:1	DATE 6/17/2003
USED ON MODEL TURBOMECA ARRIEL ENGINES	
SHEET 4 OF 7	

